

Date: Monday, 9/8/2008 10:40:43 AM  
User: Chantal Lavoie

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SEAT BELT EYE BOLT		
<b>Job Number</b> :	41878				
<b>Estimate Number</b> :	13357				
<b>P.O. Number</b> :		<b>Part Number</b> :	D37921		
<b>This Issue</b> :	9/8/2008	<b>S.O. No.</b> :		<b>Drawing Number</b> :	D3792 REVA
<b>Prsht Rev.</b> :	NC			<b>Project Number</b> :	N/A
<b>First Issue</b> :	/ /	<b>Type</b> :	PURCHASED PARTS		
<b>Previous Run</b> :	41521	<b>Drawing Revision</b> :	A		
		<b>Material</b> :			
<b>Written By</b> :		<b>Due Date</b> :	9/15/2008	<b>Qty:</b>	10 Um: Each
<b>Checked &amp; Approved By</b> :	<u>JLD 08.9.08</u>				
<b>Comment</b> :	Est Rev:A 08-06-02 new issue DD verified by: LL Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** Issue P/O: 7098

Purchase Part Number: FDC-3100M12-11 OR BHT P/N 205-070-725-011

Supplier: Davis Aircraft Products

Certificate of conformity is required

C 208/09/08 (10)

2.0	FDC3100M12 11	Seat Belt Eye Bolt
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
Seat Belt Eye Bolt

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure certificate of conformity is attached

P 8/8/9 (10)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

S 08/09/10 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: ST 121

JS 08/09/10 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 9/8/2008 10:40:43 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT BELT EYE BOLT

Job Number: 41878

Part Number: D37921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mf* 08-09-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

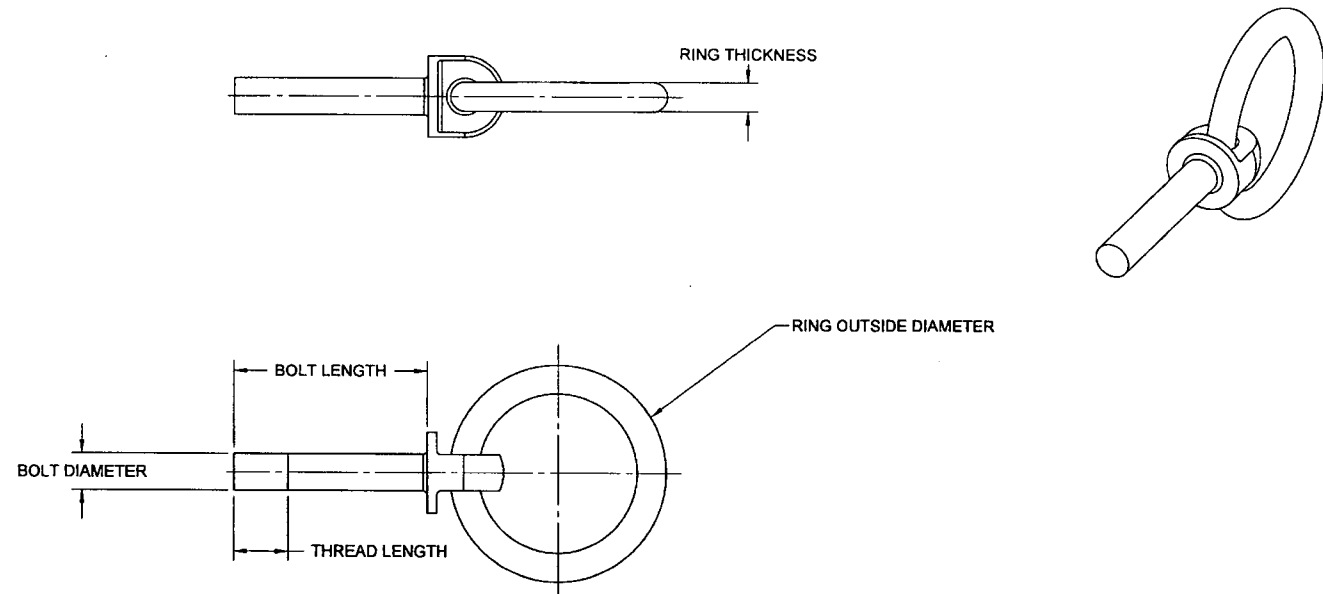
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# **SPECIFICATION CONTROL DRAWING**



**D3792-1 SEAT BELT EYE BOLT**

**RELEASED**  
08.06.11

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	BHT PART NUMBER	BOLT DIAMETER	BOLT LENGTH	THREAD LENGTH	RING OUTSIDE DIAMETER	RING THICKNESS
D3792-1	DAVIS AIRCRAFT PRODUCTS	FDC-3100M12-11	205-070-725-011	Ø0.3125	1.61	0.46	Ø1.855	0.25

- NOTES:**  
 1) FINISH: N/A  
 2) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 3) UNITS: INCHES UNLESS OTHERWISE NOTED  
 4) IDENTIFICATION: N/A  
 5) WEIGHT: 0.13 lbs

**SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE**

**WORK ORDER  
 NO. 41878**

A		NEW ISSUE		HS	08.06.03
REV.	DESCRIPTION			BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3792</b> TITLE <b>SEAT BELT EYE BOLT</b> SCALE <b>1:1</b>		REV. A	
DRAWN	HS			SHEET 1 OF 1	
CHECKED	HS				
MFG. APPR.	HS				
APPROVED	HS				
DE APPR.	HS				
DATE	08.06.03				

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**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: **LT-08-009021**Bin No: **884**Received: **06/06/2008**Part No: **205-070-725-011**Description: **RING**

Serial #:

Condition: **New**

Cure Date:

Manufacturer: **Bell Helicopter (Manufacturer)**

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

**Receiving Inspection**

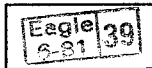
Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of airworthiness

June 06, 2008

LIC No./Stamp

Inspector

**Maintenance Release****Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: **LT-08-008502**Bin No: **884**Received: **05/29/2008**Part No: **205-070-725-011**Description: **RING**

Serial #:

Condition: **New**

Cure Date:

Manufacturer: **Bell Helicopter (Manufacturer)**

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

**Receiving Inspection**

Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of airworthiness

May 29, 2008

LIC No./Stamp

Inspector

**Maintenance Release**

**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

**Lot No: LT-08-000179**



**Bin No: 884**

**Received: 01/04/2008**

**Part No: 205-070-725-011**

**Description: RING**

**Serial #:**

**Condition: New**

**Cure Date:**

**Manufacturer: Bell Helicopter (Manufacturer)**

**Cycles**

**Hours**

**Total Time: 0.0**

**TSO:**

*Sodorlo*

Details of work performed/reason for removal

**Receiving Inspection**

Additional work to be performed upon installation

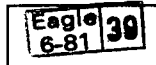
The maintenance described has been performed in accordance with the applicable standards of airworthiness

January 03, 2008

LIC No./Stamp

Inspector

*[Signature]*



**Maintenance Release**

# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: September 08, 2008

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-004230

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7985 0753 2587

Shipping Instructions:

Customer P.O. Number: PO0007098

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	205-070-725-011	RING	Shipping Area	1	Each		LT-08-000179
Type of sale: Outright							

Sales Order Number: SO08-01753.001

Eagle PO Number

Comments

2	205-070-725-011	RING	Shipping Area	7	Each		LT-08-008502
Type of sale: Outright							

Sales Order Number: SO08-01753.002

Eagle PO Number

Comments

3	205-070-725-011	RING	Shipping Area	2	Each		LT-08-009021
Type of sale: Outright							

Sales Order Number: SO08-01753.003

Eagle PO Number

Comments

\* End of Report \*

>> denotes that the Packing Slip line item has already been printed.